

# NORFOLK GREENHOUSES LTD

# MINI CLOCHE

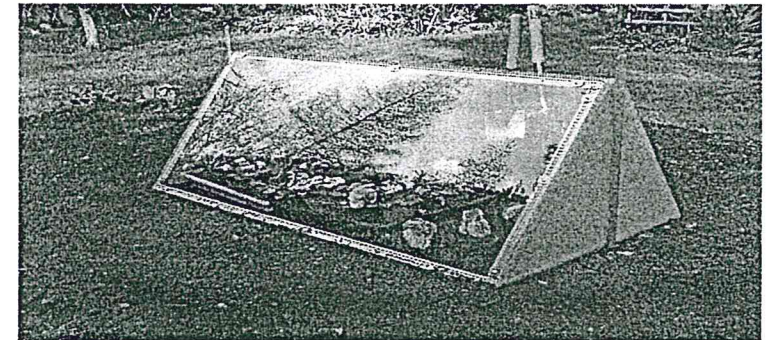
BEFORE construction check ALL boxes against parts list and study the instructions to make yourself conversant with them.

THIS PRODUCT IS OF A LIGHTWEIGHT DESIGN & THEREFORE IS IMPERATIVE THAT IT IS ANCHORED DOWN SUFFICIENTLY TO STOP THE WIND BLOWING IT OVER! THE PRODUCT IS DESIGNED FOLLOWING THE AIRCRAFT THEORY & WILL BE FLIMSY UNTIL PRODUCT IS COMPLETELY FINISHED. WE WISH YOU MANY HAPPY GROWING SEASONS.

## PARTS LIST FOR TWO MINI CLOCHE

ALL LENGTHS/SIZES ARE APPROX.

XL19S	90 ANGLE 794mm	4
XL19B	90 ANGLE 794mm	2
XL38	D-CHANNEL 387mm	4
A8	90 ANGLE 396mm	8
SAN39	CLEAR PANEL 762mm X 379mm	4
TW181	TWIN WALL (END PANEL)	4
POLE	DOWEL	4
B14	SQUARE WASHERS	24
	M4 x 12mm BOLTS	48
	HEX NUTS	40
	SQUARE NUTS	16
	No10 x 1/2" BLUNT SELF TAP SCREWS	4



Most angles are marked with part number. However, it is not possible to print ALL parts but they can easily be identified by measuring.

**IMPORTANT:** Check ALL parts against list and read assembly instructions several times to familiarise yourself with them PRIOR to assembly or employing others to erect.

Caution: Some parts may have sharp edges until assembly is complete. You are therefore advised to take care and use suitable protection where necessary. Claims against the manufacturer will become invalid after the start of assembly. If you are not satisfied with your purchase, write or fax 01638 714715 Customer Services within 10 days of receipt of goods requesting a pre paid returns label. Under no circumstances return goods without contacting Customer Services in writing. Refunds will not be made unless goods are returned UNUSED/COMPLETE & IN ORIGINAL PACKAGING. Carriage charge is non refundable and any missing or damaged parts will be charged for.

In the unlikely event of a missing or broken part, it is essential that you advise us within the 10 day period. These missing or damaged parts will only be sent to you free of charge on one occasion so you are strongly advised to get it right first time. Further requests will be charged for. Your statutory rights are not affected.

Our policy is of continuous improvement and we reserve the right to change specification without prior notice, therefore the LATEST MODEL is supplied.

### GENERAL NOTES:

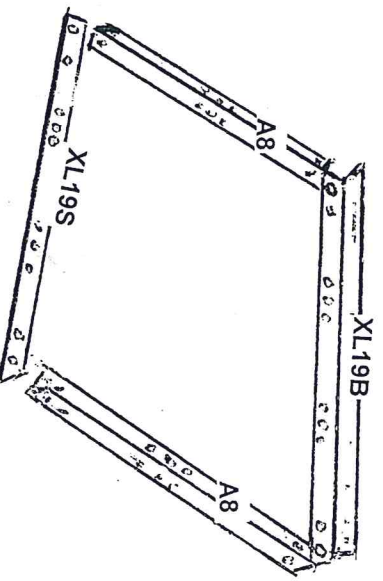
Protective film is fitted on both sides of all SAN panels and should be removed.

## MINI CLOCHE TWIN PACK

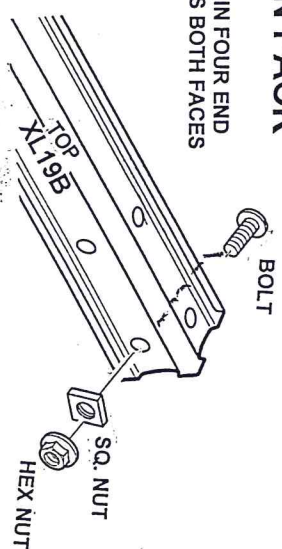
INSTRUCTION FOR ONE MINI CLOCHE  
 REPEAT FOR SECOND

Place 4 bolts through end holes on underside of XL19B with square nut on top to create a stud.

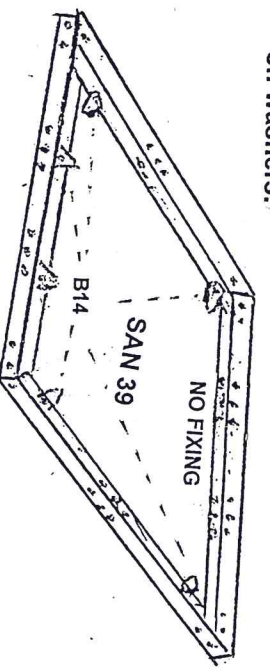
Bolt 2 x A8 to XL19S then attach at top through studs to XL19B, fix with hex nuts to outside.



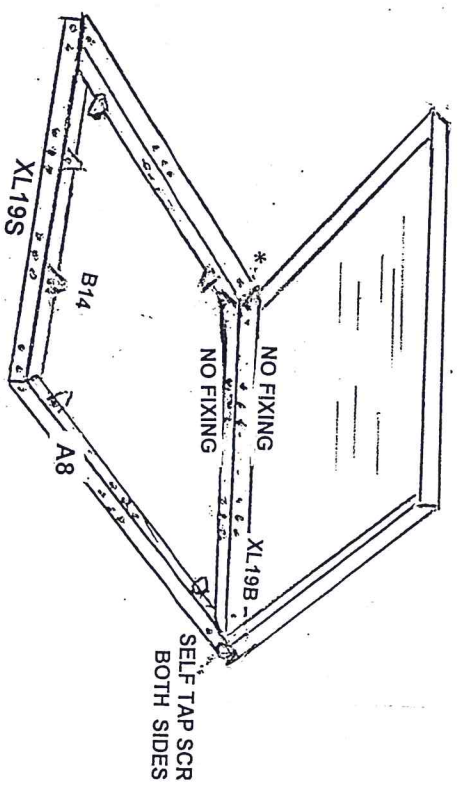
STUD IN FOUR END HOLES BOTH FACES



Fit panel into frame fix using B14 washers. Make sure panel fits on edge of angle equal all round. Do not overtighten bolts on washers.



Make second side with A8 and XL19S and attach to studs on XL19B fixing with hex nut. Fit panel as previously. At apex of frame on each end place a self tap screw.



At base fit D channel XL38 across using second hole up on A8's, fix with bolt and square nut. Locate Cloche on site and position TW181 ends, holding in position with wood dowel

